



Office of Administrative Services

(Wait 5-10s)

Requisition Request Form

R _____ - _____

Fiscal Year		Vendor ID #	Vendor Name			Date Required
Deliver To		Room #	Return Copy of Requisition To			
Seq	Item #	Description	Qty	Unit Price	Extended Cost	
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						
13						
14						
15						
Comments				Subtotal		
				Tax		
				Shipping		
				Total Cost		
FOAP to be Charged			%	Amount		
-	-	-				
FUND	ORG	ACCOUNT	PROGRAM			
-	-	-				
FUND	ORG	ACCOUNT	PROGRAM			

Requestor (print name) _____ Date _____

Dean (signature) Stuart McElderry Date _____

Coordinator/Manager (signature) _____ Date _____

President (signature) Dyrell Foster Date 3/25/22

OFFICE OF ADMINISTRATIVE SERVICES USE ONLY

Reviewed: _____ Verified: _____ Approved: _____

Administrative Services *Administrative Services Officer* *VP, Administrative Services*

PO Number: _____ Budget Transfer #: _____ Entered: _____

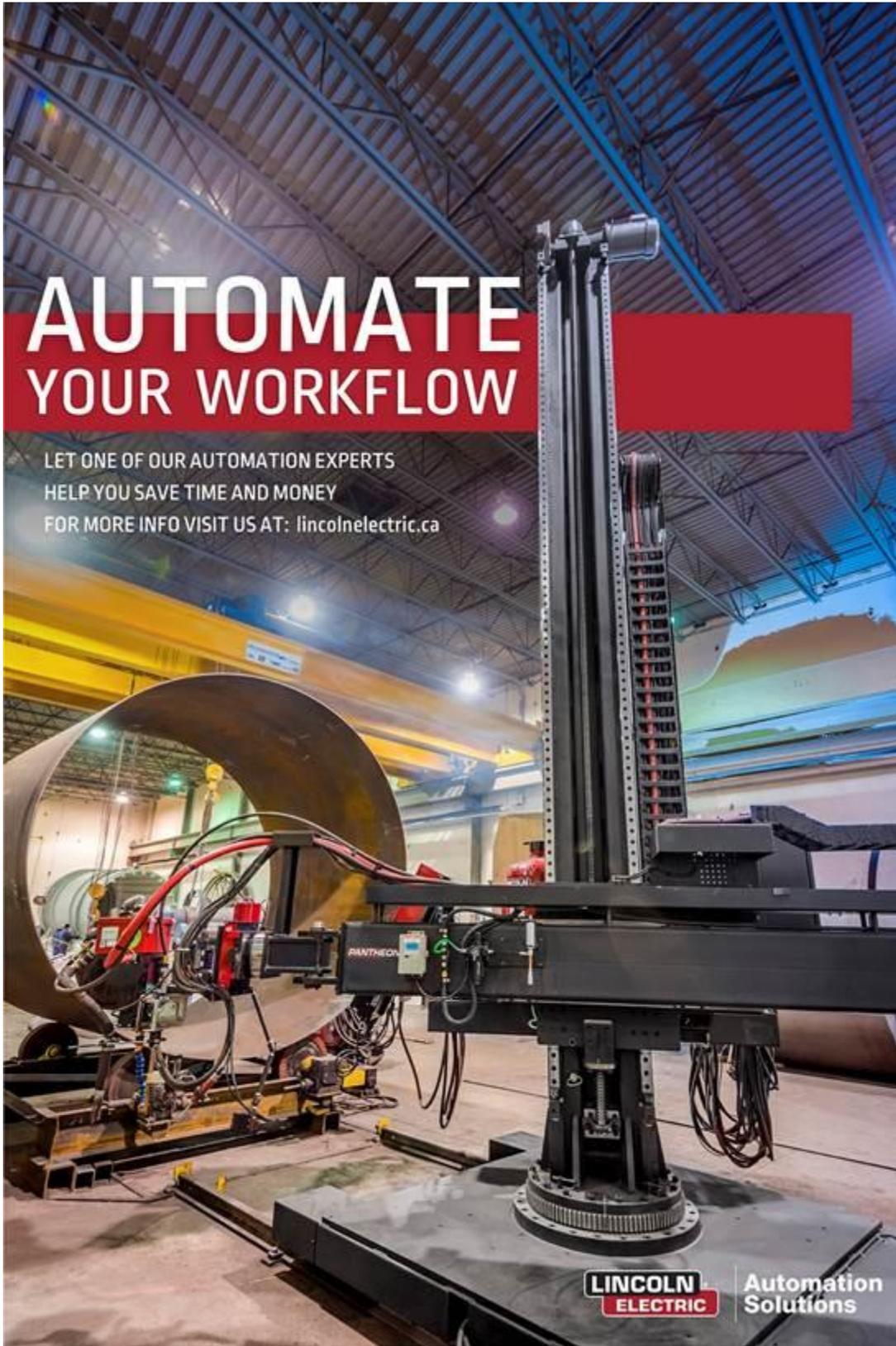
TR 4/6/20



**Automation
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AUTOMATE YOUR WORKFLOW

LET ONE OF OUR AUTOMATION EXPERTS
HELP YOU SAVE TIME AND MONEY
FOR MORE INFO VISIT US AT: lincolnelectric.ca



**LINCOLN
ELECTRIC** Automation
Solutions

UNITED STATES

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Cleveland, Ohio
44117-2552
+1.888.935.3878

CANADA

939 Gana Court
Mississauga, Ontario
L5S 1N9
+1.905.565.5600

MEXICO

Calzada Azcapotzalco-La Villa 869
Industrial Vallejo, México DF
CP 02330
+52.55.5063.0330



**Automation
Solutions**

QUOTATION

Quote No.	22101
Date	March 9th, 2022
Customer	Las Positas Community College
Attention	Scott Miner
Phone	510-303-4054
Fax/E-mail	sminer@clpccd.org

Lincoln Elec. Sales Rep. :	Edwin Martinez
Distributor Sales Rep. :	

939 Gana Court, Mississauga, ON
L5S 1N9, Canada
Tel: (905) 565-5600, Fax: (905) 565-5599

March 9th, 2022



Subject: Quote# 22101

Dear Scott Miner,

Lincoln Electric Automation is pleased to present a **supply only** quotation for **6 ft. x 6 ft. Pantheon® Pipe with PipeFab™ Welding Package** as per your request.

We appreciate your interest in Lincoln Electric products and hope we will have the pleasure of working with you on your requirements.

Should you have any questions or need additional information, please feel free to contact your local representative or our Automation centre at 905-565-5600.

Sincerely,

Edwin Martinez
Lincoln Electric
Technical Sales Representative

Karan Panjla
Lincoln Electric
Quotations Engineering Specialist

Wyatt Mann
Lincoln Electric
Automation Sales Manager

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QTY	ITEM DESCRIPTION	
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*Diagrams and photos are for presentation only.
The final equipment may vary.*

1 **Pantheon® Pipe 6 ft. x 6 ft. Manipulator**

Features:

- Stroke (V×H):
 - 6ft. x 6ft. (1.8m x 1.8m)
- Overall payload capacity:
 - 150kg @ 12" from the boom faceplate
- Free Standing Base
- Manual column rotation with dual locks
- Motorized vertical positioning of the boom
- Manual horizontal positioning of the boom through hand crank.
- Includes push button control pendant:
 - (2) Momentary buttons for boom up/down
 - Weld cycle start/stop switch
- Input power: 120/1/60



Concept image showing SAW setup.

1 **Manual Cross Slides**

Features:

- Stroke: 6" x 6" (152 mm x 152 mm)
- Load Capacity: 200 lb. (91 kg) @ 6" (152 mm)



1 **HSA-2003 35 lb. Oscillator Slide - S2A5055**

Features:

- Payload Capacity: 35 lb. @ 6" from the faceplate (horizontal)
- Stroke: 3"
- Travel Velocity: 0.05" to 6" IPS
- Positional Accuracy: ± 0.004"
- Positional Resolution: ±0.001"
- Stepper motor with brake



1 **WOC-2 Oscillator Control 110V - E0A5025**

Features:

- Micro-controller based Oscillator Control
- Single Axis Control
- Allows for jog, speed, dwell time, & oscillation width control

Includes

- Pendant with 6m (19.6') cable & Remote IO 6m (19.6') cable



1 **Welding Gun Trigger Cable – AD1043-38**

- Connects power source to Pantheon Pipe® control box
- Allows start/stop of welding from manipulator control pendant



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1 **PIPEFAB™ Ready-Pak - K3734-1**

Lincoln Electric is excited to introduce our new PIPEFAB™ Welding System. From concept to reality, the PIPEFAB™ welding system was developed for one purpose – to deliver the ideal set-up for pipe and vessel fabrication.

Industry-Driven Design

- Ready-to-Run™ Design - dedicated, electrically isolated process outputs means no more swapping cables
- PowerConnect® Technology – 200v – 600v input power flexibility

Unmatched Simplicity

- One-button process changes
- Memory buttons for easy preferred settings callback
- ArcFX™ Technology for visual arc settings feedback
- Straightforward, easy-to-understand navigation

Breakthrough Arc Performance

- Improved STT® root-pass solution with faster travel speeds, ground-breaking stability and NO SENSE LEAD
- Smart Pulse™ Technology for improved stability and puddle control
- Input Power: 200/208/220/230/380/400/415/460/575 / 3 / 50 / 60
- Processes: MIG, TIG, Stick, Pulsed, Flux-Cored, Other: STT®

Includes:

- PIPEFAB™ Power Source
- PIPEFAB™ Feeder
- PIPEFAB™ Cart & Dual Bottle Rack
- Magnum® PRO Curve™ 200 15FT Ready-Pak
- Magnum® PRO Curve™ 300 15FT Ready-Pak
- Magnum® PRO .035" & .045" Tapered Contact Tip (Qty 1 ea)
- Magnum® PRO 3/8" Tapered-Flush & 1/2" Flush Nozzles (Qty 1 ea)
- .035"/.045" V Groove Drive Roll Kits (4 Roll Kit - Qty 2)
- .045" Knurled Drive Roll Kit (4 Roll Kit)
- Harris® Flowmeter & Hoses
- Brass Inlet Gas Y Fitting
- 15FT 2/0 Work Lead & GC500 Clamp
- PIPEFAB™ Feeder Screen Protector (optional use)



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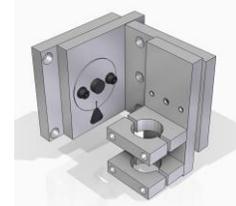
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1 **Universal Torch Gripper - ASGHA100-719**

Features:

- Solid Aluminum plate construction.
- Universal torch gripping design (1.25 in. to 1.75 in. torch diameters)
- Allows ±45° Work & Travel angle adjustment.
- Plate markings allow for accurate repeatable adjustments.



1 **Magnum PRO® 550 Semiautomatic Gun – 25 ft. – 2655-4**

Features:

- Air-cooled gun with high quality copper and aircraft grade aluminum parts ensure superior electrical contact and heat dissipation.
- Lincoln Electric Copper Plus® Contact Tips - Larger tip diameter and mass improves heat dissipation to increase tip life.
- Processes: MIG, MIG Pulsed, Flux-Cored.
- Wire Diameter Range: .035-5/64 in. (0.9-2.0 mm); please specify.
- Rated @100% Duty Cycle: 550 A with CO2 and 375 A for Mixed Gas.
- Includes KP2868-180 Magnum Gun Tube to weld at 180°



Note: This is a supply only quote

Customer will need to Supply:

- General Assembly labor for installation
- Installation equipment with operator for assembly
- All primary power equipment requirements, disconnects, cable, floor track for input power cable, ground cable and installing electrician
- Rail/track, installation, labor, Grout (if required), or other required hardware if needed
- 8 bar of Dry, clean compressed air

System Price: \$ 73,301.00 USD

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Optional Pantheon® Pipe Casters

- 1 **Pantheon Pipe Caster Kit – AD1043-36**
- Includes 4x Casters for supplied Pantheon Pipe® Manipulator

Add to System Price: \$ 863.00 USD

Optional V-Groove Pantheon® Pipe Casters

- 1 **Pantheon® Pipe V-Groove Caster Kit – AD1043-36-V**
- Features:
- (4)x V-Groove Casters for supplied Pantheon Pipe® Manipulator

Add to System Price: \$ 1,070.00 USD

- 1 **Pantheon® Pipe V-Groove Rail - 10 ft. – AD1043-81**

Add to System Price: \$ 2,009.00 USD

Optional Motorized Boom

- 1 **Pantheon® Pipe Motorized Boom Upgrade**
- Features:
- Converts manual hand-crank boom motion to motorized motion
 - Variable Speed Motor and gearbox
 - Modifies standard electrical control and manipulator pendant
 - Includes additional limit switches for boom motion



Note: This option is only available with initial system purchase and cannot be purchased at a later.

Add to System Price: \$ 5,275.00 USD

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Optional Motorized Slides

1 **Motorized Slides**

Features:

- Stroke: 6" x 6" (152 mm x 152 mm)
- Load Capacity: 200 lb. (91 kg) @ 6" (152 mm)
- Travel speed: 6.63 ipm (168 mm/min) constant speed
- Control with forward/reverse in X and Y directions on manipulator pendant



Note: This option is only available with initial system purchase and cannot be purchased at a later.

Add to System Price: \$ 4,873.00 USD

Optional Onsite Service & Support

1 **Service**

Features:

- (X) days on onsite support for installation supervision and training
- The price includes all costs (air ticket, hotel, meal and transportation)

Customer must provide:

- General Assembly labor for installation
- Installation equipment with operator for assembly
- All primary power equipment requirements, disconnects, cable, floor track for input power cable, ground cable and installing electrician
- Rail/track, installation, labor, Grout (if required), or other required hardware if needed
- 8 bar of Dry, clean compressed air

Add to Total Price (2 Days): \$ 6,600.00 USD

Add to Total Price (3 Days): \$ 8,600.00 USD

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Optional HyperFill® Upgrade

1 **PIPEFAB™ Water Cooler – K3737-1**

Features:

- Designed to integrate directly with PIPEFAB™ Welding System.
- Mounts underneath PIPEFAB™ Welder
- Input Power: 115/1/60



1 **PIPEFAB™ HyperFill™ Reel Stand – K4793-1**

Features:

- Dual wire reel stand that allows for both HyperFill® and a single wire process to be used on a PIPEFAB® Feeder.
- Mounting hardware included.



1 **HyperFill® Component Pak**

Includes:

- 2x HyperFill™ Diffuser – KP4481-1
- 10x HyperFill™ Contact Tip – 0.035 – KP4482-035
- 1x HyperFill™ Drive Roll Kit (.035-.045/0.9-1.0 mm) – KP4388-1
- 1x Magnum® PRO Gun Liner 5/64 – KP44-564-25
- 1x 4-Ball Inlet Guide – K1551-2
- 1x HyperFill™ Inlet Bushing – K4389-1
- 1x Gun Nozzle (Semi-Automatic) – KP4523-1-75R



1 **Magnum Pro® 500 Water-Cooled Mechanized Welding Gun - K52293**

Features:

- 500A 100% Duty Cycle, Mixed Gas & CO₂ – Ideal for high output applications, such as HyperFill.
- Premium Tip Performance – The large diameter and mass of the Magnum PRO Copper Plus contact tips help disperse heat and keep the tips cooler, expanding their life
- Straight Barrel - Designed for mechanized applications.



Note: This option removes the quoted Magnum Pro® 550 Semi-Automatic gun with the Magnum Pro® 500 Water-Cooled Mechanized Welding Gun above.

Add to System Price: \$ 4,844.00 USD

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Welding Positioner

1 **AD1043-88 - 1,000 lb. Table Top Welding Positioner**

Features:

- Load Capacity: 1,000 lbs @ 6"
- Rotational Torque: 6,000 lbs-in.
- Rotation Speed: 0.06 - 3 RPM
- Rotation Motor: 1/2 HP DC
- Table Height: 18"
- Table Size: 20"
- Tilt Range: 0-90° with easy to use Hand Crank
- Integrated 500 A grounding system
- Voltage: 115V 60 Hz
- Includes Table Top Remote console

Note:

- Rated for up to 12" Gripper



Unit Price: \$ 7,028.00 USD

1 **AD1043-273 12 in. Three Jaw Lathe Style Chuck**

Features:

- Self-centering jaws with dual lever/rotary screw
- Load capacity: 500 lb. @ 4 in. (226 kg @ 101 mm)
- Weight: 150 lbs. (69 kg)



Unit Price: \$ 1,069.00 USD

AD1043-283 - 10" Extension Jaws for 12" Chuck: \$ 663.00 USD

Automation Options^{Fl}

1 **AD1043-91 – Single Option Start Delay**

- Delay on start of rotation

\$ 478.00 USD

1 **AD1043-92 – Cycle Timer Control**

- Set positioner to rotate for pre-set amount of time

\$ 731.00 USD

1 **AD1043-93 – Digital Speed Display**

- Reference digital value of potentiometer for accurate repeatability

\$ 506.00 USD

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Foot Switch Options ^{FI}

- | | | |
|---|---|---------------|
| 1 | <u>AD1043-94 – Momentary On/Off Foot Switch</u>
• Rotation triggered when foot switch is pressed | \$ 450.00 USD |
| 1 | <u>AD1043-98 – Variable Speed Foot Switch</u>
• Rotation speed based off foot switch position | \$ 506.00 USD |
| 1 | <u>AD1043-99 – Forward/Reverse Foot Switch</u>
• Two-pedal switch, triggers forward or reverse rotation | \$ 506.00 USD |

Controller Options ^{FI}

- | | | |
|---|---|---------------|
| 1 | <u>AD1043-102 – Free-Standing Remote Console</u>
• Relocates controls from table top console to a free-standing remote console. | \$ 647.00 USD |
|---|---|---------------|

Note: **FI** denotes factory install options **only**.

Pipe Support Stands

- | | | |
|---|--|--|
| 1 | <u>AD1043-371 – 1,500 lb. Pipe Support Stand</u>
• Payload: 1,500 lb. (680 kg)
• Working Diameter: 3 in. – 32 in. (76 mm – 1,219 mm) (wheel adjustments in 3 positions)
• Roller Diameter: 6 in. (153 mm)
• Height Range: 22.75 in. – 30.75 in. (578 mm – 781 mm) | |
|---|--|--|



Unit Price: \$ 731.00 USD

- | | | |
|---|--|--|
| 1 | <u>AD1043-372 – 2,500 lb. Pipe Support Stand</u>
• Payload: 2,500 lb. (1,133 kg)
• Working Diameter: 3 in. – 36 in. (76 mm – 914 mm) (wheel adjustments in 3 positions)
• Roller Diameter: 8 in. (203 mm)
• Height Range: 27 in. – 37 in. (685 mm – 940 mm) | |
|---|--|--|



Unit Price: \$ 956.00 USD

Note: Prices for optional systems are only valid with purchase of main system.



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◀ **Unless stipulated elsewhere in this quotation, the following terms and conditions will apply.** ▶

NOTICE: THIS PROPOSAL IS CONTINGENT ON A LACK OF IMPACT BY THE CORONAVIRUS NATIONAL EMERGENCY. Given the existence of the coronavirus pandemic, Lincoln Electric Company of Canada LP will use its best efforts to manufacture, staff and service this project to meet the scheduled delivery date(s). However, Lincoln Electric Company of Canada LP reserves its right to seek an excusable extension of time if Lincoln Electric Company of Canada LP or its subcontractors or suppliers are unable to meet their contractual obligations due to the illness, supply shortages or governmental restraints on business, travel and/or assembly. To the extent that the project is suspended, Lincoln Electric Company of Canada LP reserves its right to seek additional costs associated with the suspension.

PO must be addressed and sent to Airgas.

SHIPMENT DATE

Estimated shipping date is **16 – 18 weeks** after the receipt of the initial payment and based on current build schedule activity. Actual shipping timeline may vary, and is to be determined based on production schedule at the time an order is received and confirmed.

SHIPPING TERMS

All prices are EX Works, Mississauga, Ontario, Canada.
Shipping is invoiced separately from the main system.

PAYMENT TERMS AND CONDITIONS: (SUBJECT TO APPROVED CREDIT)

Standard Automation Division terms for integrated solutions

- 60% with purchase order
- 30% on system completion and prior to shipment
- 10% net-30 days after shipment

Unless otherwise approved by Automation Division Management

Unless otherwise mentioned, all prices are in USD.

The above prices are in effect for thirty (30) days from date of quotation.

Prices do NOT include applicable taxes.



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REVISION SUPERCEDEENCE

If any, this document supersedes all previous revisions of the quotes.

CUSTOMER ASSISTANCE POLICY

The business of the Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask the Company for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, the Company does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

The Company is a responsive manufacturer, but the selection and use of specific products sold by the Company is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of the Company affect the results obtained in applying these types of fabrication methods and service requirements.

ORDER CANCELLATION CHARGES:

If an order is cancelled after work has been started on the order, cancellation charges will be assessed in accord with the percent completion of the order.

NOTE: If routine service and maintenance is not performed, applications and processes with oils, anti-spatter, tip-dip and/or moisture may cause damage to system equipment and may void the equipment and filter warranty.



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END-USER WARRANTY PERIOD*

Lincoln will assume both the parts and labor expense of correcting defects during the warranty period. All warranty periods start from the date of purchase from a Lincoln Authorized Distributor or Lincoln Authorized Service Facility to the original end user or from the date of manufacture if proof of purchase is not available and are as follows:

7 YEARS

- Main power rectifiers on Idealarc® non-inverter type welders

5 YEARS

- Power Wave®, Power Feed®, Auto Drive®, MAXsa®, and Pipefab® machines
- Apex® Controllers

3 YEARS

- All Lincoln welding machines, wirefeeders & plasma cutting machines
- Weld fume control base units including Miniflex®, Mobiflex® 100-NF, Mobiflex® 200-M, Mobiflex® 400-MS, Statiflex® 200-M, DownFlex® 100-NF, and DownFlex® 200-M, but excluding self-cleaning base units.
- VRTEX® 360 and VRTEX® Mobile
- Self-cleaning weld fume control base units, including Mobiflex 400-MS® and DownFlex® 400-MS/A, and all other weld fume control equipment including extraction arms, extension cranes, nozzles, central and general filtration systems, Guardian™ products, and accessories (Does not include expendable parts listed under 30 day warranty).
- Cross Slide Mechanical Assemblies, Motorized Slide Controls, Seam Tracker Controls

1 YEAR

- All Hard Automation Solutions, i.e. Manipulators, Seamers, positioning equipment, etc.
- All water coolers (internal or external)
- All gas flow regulators
- Arc welding and cutting robots and robotic controllers
- All Environmental Systems equipment, including portable units, central units and accessories. (Does not include consumable items listed under 30 day warranty.)
- All welding and cutting accessories including wire feed modules, undercarriages, field installed options that are sold separately, unattached options, welding supplies, standard accessory sets and Magnum® products (Does not include expendable parts and guns/torches listed under 90 and 30 day warranties)
- All Pro-Torch™ TIG torches
- All plasma cutting torches
- All purchased non-expendable replacement parts
- Magnum® 250LX Spool Gun
- Push-Pull Guns
- Helix® Weld Heads and Wire Feeders, Apex® Pendants.
- Seam Tracking Sensors, ST and MS Pendants, DirectArc™ Magnetic Arc Control Systems, AVC-5 Systems, Weld Oscillator Systems
- Magnum® PRO 250LX



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- Magnum® PRO 250LX GT
- BUG-O systems
- Flux Recovery systems
- All Replacement Parts

90 DAYS

- Cable assemblies
- All other Lincoln Electric guns and torches not specified above

30 DAYS

- All consumable items that may be used with the Weld Fume Control systems described above. This includes hoses, filters, belts and hose adapters.
- All Software
- Expendable Parts - Lincoln is not responsible for the replacement of any expendable part that is required due to normal wear.
- All Engineering and Service Labor.

*Equipment manufactured for LECO is subject to the warranty period of the original manufacturer (for example: Sick Products – 1 year).

CONDITIONS OF WARRANTY - TO OBTAIN WARRANTY COVERAGE:

The End User must contact LECO about any defect claimed under LECO's warranty prior to correction. Determination of warranty on equipment will be made by LECO or LECO's Authorized Service Facility.

WARRANTY REPAIR:

If LECO or LECO's Authorized Service Facility confirms the existence of a defect covered by this warranty, the defect will be corrected by repair or replacement at LECO's option. At LECO's request, the Integrator or end-user must return to LECO or LECO's Authorized Service Facility any "Goods" claimed defective under LECO's warranty.

WARRANTY/SERVICE FREIGHT COSTS:

For equipment, the end-user customer is responsible for shipment both to and from LECO's Authorized Service Facility. LECO will bear the cost of any required return shipment from LECO's Authorized Service Facility to LECO.

PARTS & EQUIPMENT:

Unless otherwise specified in the quotation, Lincoln Electric will use standard parts and procedures for installation and assembly of its equipment. This is based upon engineering design and analysis, part specifications and requirements, cost and delivery. All parts will meet stringent internal criteria at Lincoln Electric to ensure high quality and reliable systems.



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Attention	Scott Miner
Phone	510-303-4054
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Lincoln Elec. Sales Rep. :	Edwin Martinez
Distributor Sales Rep. :	

FUNCTIONALITY:

It is customer’s responsibility to make sure that the proposed system in this document and/or attachments satisfies the customer’s requirements and provide the required functionality.

COMPLIANCE WITH LAWS:

Buyer shall comply with all applicable laws and regulations with respect to the business conducted by Buyer with or on behalf of Lincoln, and in connection with the resale or marketing of Lincoln products, including (without limitation) all applicable “Anti-bribery Laws,” which prohibit the payment or transfer directly or indirectly of anything of value to governments, government officials, state-owned enterprises, political parties, political party officials, or to relatives or associates of such officials, in connection with obtaining or maintaining business or an improper business advantage.

Buyer agrees that it will not participate in the sale of Lincoln products to any entity in or for export to any country that is deemed to be a “prohibited country” under U.S. export control laws or for use in nuclear, chemical or biological weapons or rocket or missile applications.

Ethical Business Conduct. Buyer shall be committed to fair, honest and ethical business practices. Buyer acknowledges that Lincoln has adopted a Code of Corporate Conduct and Ethics (a copy of which is available on Lincoln’s website at www.lincolnelectric.com) and Buyer agrees to conduct itself in its dealings with or on behalf of Lincoln, or in connection with the resale or marketing of Lincoln products, in a manner that is consistent with and facilitates compliance with Lincoln’s Code.